You may need to drill the column holes with 1/8" drill bit to get the longer screws in. Lube also helps.

Remove all the bottom screws and stock base.

Remove nut at top that holds the long pot support leg.

Remove support legs.

Remove the two hex screws on the bottom. Once the new pot support is in place it will hold the bottom up.

Install the hex screws finger tight only until they all line up.

There is a left and right base. The difference is the offset of the recessed hole for the column base screw heads to fit in.

Tighten hex screws a little at a time. Do not over tighten or you’ll strip the column threads.

Install the column / pot onto the bases. Use the 1/4 x 20 x 5/8 hex bolts. Finger tight only.
There is a single 3/8" nut on the bottom and two 3/8" nuts on the top of each support post. Remove one of the top nuts and washers on each post.

Install the Pot Support onto the Posts several inches down from the top.

Slip the Posts / Pot Support assembly under the pot and standup on the 3/8 x 10 threads in the bases. Thread them in just enough so it stands up.

Screw the 3/8" Posts in until they are flush at the bottom.

Raise the pot support up to the pot. Tighten the bottom nuts just enough to snug it to the pot. This is probably going to leave a small crack at the front. This will go when the top nuts are tightened.

Now is the time to tighten everything up. Do Not Over Tighten. The stock column is not real accurate so you may need to do a little pulling to get it all aligned.